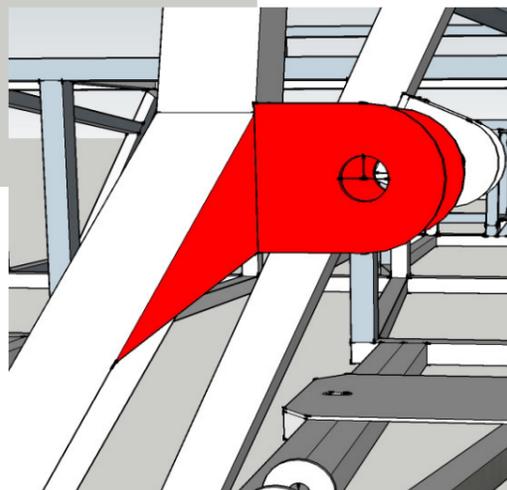


Showing the top bracket correctly aligned to suit the MX5 based wishbones on a standard Haynes designed chassis. As can be easily seen there is insufficient metal to make a good weld and the bracket, being that the geometry is 6mm narrower overall, needs rebating into the frame.

A packing piece needs to be welded to the front frame to provide a stable base for the bracket and the bracket itself needs modifying to make it 3mm shorter overall.

The lower brackets sit 3mm off the upright and will either require packing out or the bracket modifying to take this into account.



Showing the bracket shortened by 3mm and a packing piece welded in situ providing a more stable base for the bracket. Such a piece can easily be fabricated from and offcut of the 25mm RHS used for the frame.

<b>Project</b>	Voodoo Autokits VR5		
<b>Drawing Title</b>	VR5-003-B [Front Frame Mod, std frame]		
<b>Date</b>	21/07/2010	<b>Revision</b>	1.0.1
<b>Drawn By</b>	Matt Barrett		

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